

### Sensor Selection

#### 1 WMT8 SINGLE COOLING TOWER

- A System Cond  
 0 = No sensor  
 1 = Graphite electrode, 150 psi  
 2 = Electrodeless, 150 psi  
 3 = SS electrode, 150 psi  
 4 = High pressure, 300 psi
- B pH/ORP  
 0 = None  
 1 = pH, flat, 100 psi  
 2 = ORP, rod, 100 psi  
 3 = Both, 100 psi  
 4 = pH, bulb, high pressure, 300 psi  
 5 = ORP, high pressure, 300 psi  
 6 = Both, 300 psi
- C Makeup Cond  
 0 = None  
 1 = Graphite electrode  
 2 = Electrodeless  
 3 = SS electrode  
 4 = High pressure, 300 psi

#### 2 WMB8 BOILER

- A Boiler #1 Conductivity Sensor  
 0 = None  
 1 = 250 psi
- B Boiler #2 Conductivity Sensor  
 0 = None  
 1 = 250 psi
- C Boiler #3 Conductivity Sensor  
 0 = None  
 1 = 250 psi
- D Boiler #4 Conductivity Sensor  
 0 = None  
 1 = 250 psi

#### 3 WMD8 DUAL COOLING TOWER

- Tower #1(A) and Tower #2 (C) System Conductivity  
 0 = No electrode  
 1 = Graphite electrode  
 2 = Electrodeless  
 3 = SS electrode  
 4 = High pressure
- Tower #1 (B) and Tower #2 (D) 2nd Sensor  
 0 = No sensor  
 1 = pH, flat  
 2 = ORP, rod  
 3 = pH, High pressure  
 4 = ORP, High pressure  
 5 = Contacting cond, graphite  
 6 = Contacting cond, high pressure

#### 4 WM18 MIXED PURPOSE

- A number of sensor inputs required  
 1 = One sensor input  
 2 = Two sensor inputs  
 3 = Three sensor inputs  
 4 = Four sensor inputs

### Sensor Selection

- 1 WMT8 [A] [B] [C] - [E] [F] [G] [H] [J] [K] Single Cooling Tower
- 2 WMB8 [A] [B] [C] [D] - [E] [G] [H] [J] [K] Boiler
- 3 WMD8 [A] [B] [C] [D] - [E] [F] [G] [H] [J] [K] Dual Cooling Tower
- 4 WM18 [A] - [E] [G] [H] [J] [K] Mixed Purpose

### System Options

### System Options

#### E VOLTAGE CODE (ALL MODELS)

- 0 = Prewired, 0 powered, 8 dry contact relays  
 1 = Prewired, 7 powered, 1 dry contact relays  
 2 = Prewired, 8 powered, 0 dry contact relays  
 3 = Prewired, 4 powered, 4 dry contact relays  
 4 = Hardwired, 0 powered, 8 dry contact relays  
 5 = Hardwired, 8 powered, 0 dry contact relays  
 6 = Hardwired, 7 powered, 1 dry contact relays  
 7 = Hardwired, 4 powered, 4 dry contact relays

#### F FLOW SWITCH OPTIONS (WMT & WMD ONLY)

- N = No flow switch, in-line sensors  
 L = Loose flow switch manifold, 20 ft cable, low pressure  
 P = Flow switch manifold on PP panel, 5 ft cable, low pressure  
 S = No flow switch, submersion sensors  
 F = Loose flow switch manifold, 20 ft cable, high pressure  
 H = Flow switch manifold on PP panel, 5 ft cable, high pressure

#### G ANALOG OUTPUTS (ALL MODELS)

- N = No analog outputs  
 1 - 4 = One to Four 4-20 mA output boards

#### H INPUT OPTIONS

- N = No input options  
 A = 8 analog inputs  
 D = 6 digital inputs  
 B = Both analog and digital input cards

#### J COMMUNICATIONS HARDWARE (USB & ETHERNET STANDARD)

- N = No additional hardware  
 M = Modem

#### K COMMUNICATIONS SOFTWARE

- N = No additional software  
 1 = Ethernet networking master capability  
 2 = Modbus TCP/IP  
 3 = Both Ethernet networking and Modbus TCP/IP

### ONE simple and flexible controller for ALL your water treatment needs!

Walchem's WebMasterONE integrates advanced sensing, instrumentation, fluid handling, and data communications technologies to bring you the most sophisticated cooling tower & boiler controller in the water treatment industry.

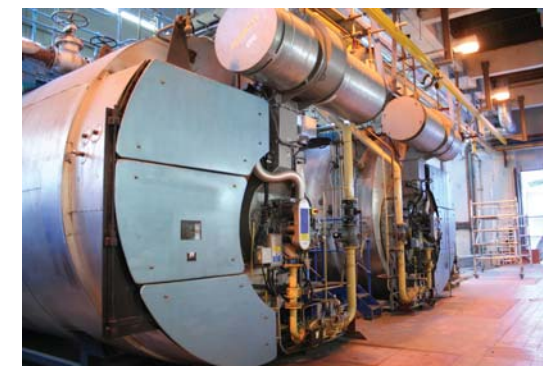
The simple, intuitive programming makes it easy to configure your WebMasterONE to control multiple cooling towers, boilers, closed loops, waste streams or virtually any water treatment process. It will monitor and control based on a wide range of direct sensor inputs as well as measurement inputs from other devices such as corrosion, level, temperature and pressure.



WebMasterONE is on duty 24 hours a day, 365 days a year, keeping on-site and off-site personnel notified of system performance, all the while providing comprehensive and reliable water treatment control.

### SUMMARY OF KEY FEATURES

- ▶ Easy to start-up and use - with just a web browser!
- ▶ Extensive built-in Plug-n-Play communications options:
  - Ethernet
  - USB (laptop & flash disk support)
  - Cell modem
  - Landline modem
- ▶ System status reports and datalog files can be sent automatically
- ▶ PPM set points with feed verification
- ▶ Instant alarm notification via email, cell phone text message or local alarm relay
- ▶ Wide range of direct sensor measurements:
  - pH
  - Conductivity
  - Free chlorine
  - ORP
  - Electrodeless conductivity
  - Chlorine dioxide
- ▶ Modbus read/write is available for seamless integration with building energy management, distributed control, process management and SCADA systems
- ▶ Protect the building's infrastructure while conserving water, energy and chemicals





## WebMaster® ONE

### Innovation

WebMasterONE is the most advanced online process controller in the water treatment industry, yet designed with convenience and ease-of-use in mind. It supports all global communications standards:

- » USB plug-n-play for local laptop communications and data download (standard feature)
- » Ethernet for LAN communications (standard feature)
- » Internal analog modem (optional)
- » Internal cellular modem utilizing the latest global standard digital technologies (optional)



### Simplicity

True innovation has also made WebMasterONE the easiest controller to use! To communicate with WebMaster ONE simply connect the USB cable to your laptop, open a standard web browser, and type in the WebMaster default address. That's it! You're connected to the WebMasterONE and surfing the pages just like a website.

### Convenience

Walchem's patented ShoulderTap® technology (Internet Connectivity On Demand) allows WebMasterONE to be monitored and controlled over the Internet from any computer, anywhere in the world, with a standard web browser, without the need to be on the Internet at all times. No proprietary software, no long distance phone charges, and it's completely safe since the controller is only connected to the Internet when you request it, or when it sends out reports and alarms.

### Compatibility

WebMasterONE supports many of the most popular global communications standards:

- » MODBUS TCP/IP(Ethernet) - Seamless connectivity to building energy management, distributed control, process management and SCADA systems
- » SMTP- EMAIL for sending alarms, reports, or data log files
- » ETHERNET
- » Cell phone text messaging for instant, descriptive text message alarms
- » Networking: Ethernet based networking allows the use of a single phone line or cell modem for communicating with multiple controllers at one site, even when they are located in different buildings!



### Reliability

Every part of WebMasterONE has been designed for reliable performance in any application:

- » Industrial grade pH/ORP/Conductivity/Free Chlorine/Chlorine Dioxide sensors
- » Rugged flow switch manifold
- » UL, CSA and CE safety and electromagnetic performance approvals reduce electrical safety liability concerns and dramatically reduce electrical noise and powerline related field problems

### Flexibility

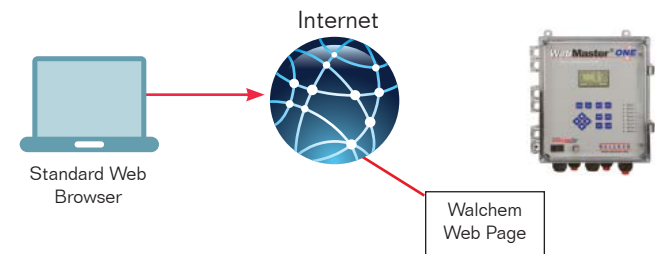
WebmasterONE allows you to control cooling towers, boilers, closed loops and condensate lines using just one controller. An extensive set of water treatment control methods are included in every WebMasterONE: biocide timers, on/off and time proportional control, inhibitor feed, intermittent boiler sampling with flashing detection, ORP control with periodic spike, redundant sensor control and many others.

## SENSORS

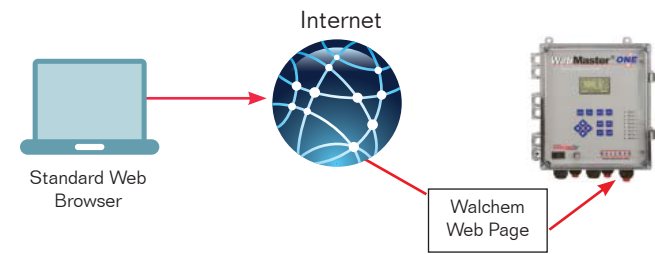
| Sensor   | Range                     | Temperature | Pressure                              | Process Connection                            | Materials   |
|--|---------------------------|-------------|---------------------------------------|---|---|
| Electrodeless Conductivity                     | 1000 to 10,000 $\mu$ S/cm | 32 to 158°F | 0 to 140 psi                          | 1" NPTM submersion<br>2" NPTM in-line adapter | CPVC, FKM in-line o-ring  |
| pH   | -2 to 16 pH               | 50 to 158°F | 0 to 100 psi                          | 1" NPTM submersion<br>3/4" NPTF in-line tee   | CPVC, Glass, FKM o-rings, HDPE, Titanium rod, glass filled PP tee |
| ORP  | -1400 to 1400 mV          | 32 to 158°F | 0 to 100 psi                          | 1" NPTM submersion<br>3/4" NPTF in-line tee   | CPVC, Glass, FKM o-rings, HDPE, Titanium rod, glass filled PP tee |
| Contacting Conductivity (High Pressure Tower)  | 10 to 10,000 $\mu$ S/cm   | 32 to 392°F | 0 to 300 psi                          | 3/4" NPTM                                     | 316 SS, PEEK  |
| Contacting Conductivity (High Pressure Boiler) | 10 to 10,000 $\mu$ S/cm   | 32 to 392°F | 0 to 250 psi                          | 3/4" NPTM                                     | 316 SS, PEEK  |
| Contacting Conductivity (Graphite)             | 10 to 10,000 $\mu$ S/cm   | 32 to 158°F | 0 to 140 psi                          | 3/4" NPTF tee                                 | Graphite, glass-filled PP, FKM o-ring                             |
| Contacting Conductivity (SS)                   | 10 to 10,000 $\mu$ S/cm   | 32 to 158°F | 0 to 140 psi                          | 3/4" NPTF tee                                 | 316 SS, glass-filled PP, FKM o-ring                               |
| pH (High Pressure)                             | 0 to 14 pH                | 32 to 275°F | 0 to 300 psi                          | 1/2" NPTM gland                               | Glass, Polymer, PTFE, 316 SS, FKM                                 |
| ORP (High Pressure)                            | -1400 to 1400 mV          | 32 to 275°F | 0 to 300 psi                          | 1/2" NPTM gland                               | Platinum, Polymer, PTFE, 316 SS, FKM                              |
| Flow Switch Manifold Assy                      | Open < 0.7 gpm            | 32 to 140°F | 150 psi up to 100°F<br>50 psi @ 140°F | 3/4" NPTF                                     | Glass-filled PP, PVC, FKM, Isoplast                               |
| Flow Switch Manifold Assy (High Pressure)      | Open < 0.75 gpm           | 32 to 158°F | 0 to 300 psi                          | 3/4" NPTF                                     | Carbon steel, Brass, 316 SS, FKM                                  |
| Free Chlorine                                  | 0 to 8 mg/l (PPM)         | 32 to 113°F | 0 to 15 psi                           | 3/4" NPTF                                     | PVC, PTFE, Nylon, Isoplast, FKM                                   |
| Chlorine Dioxide                               | 0 to 10 mg/l (PPM)        | 32 to 122°F | 0 to 15 psi                           | 3/4" NPTF                                     | PVC, PTFE, Nylon, Isoplast, FKM                                   |



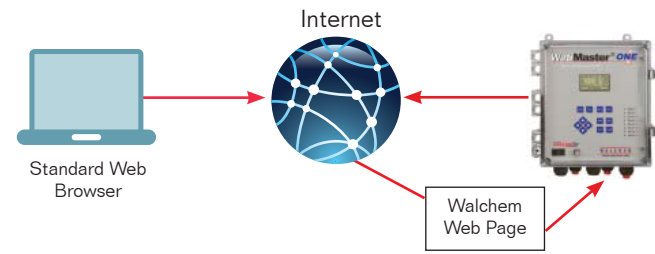




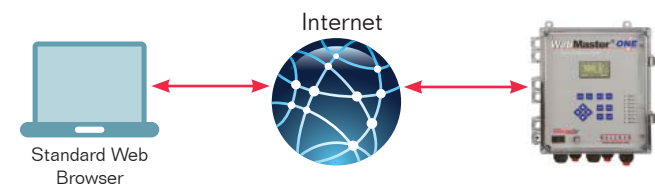
User logs into www.walchem.com and enters ShoulderTap® ID, password and controller phone number.



Walchem server "ShoulderTaps" the WebMasterONE.



WebMasterONE dials out to the local Internet Service Provider and logs onto the Internet.



User is seamlessly connected to the WebMasterONE where a second ID and password are entered for added security.

Walchem has made use of the Internet as a remote access communications platform for industrial control equipment a practical reality. While others just attempt to reduce the cost of embedded web server hardware, Walchem has solved the problem of the high cost and lack of availability of a permanent connection to the Internet.

WebMasterONE makes programming your cooling tower or boiler simple and fast and WebMasterONE does not require any proprietary software to reside on your computer. Set-up and programming are all done via a standard web browser.

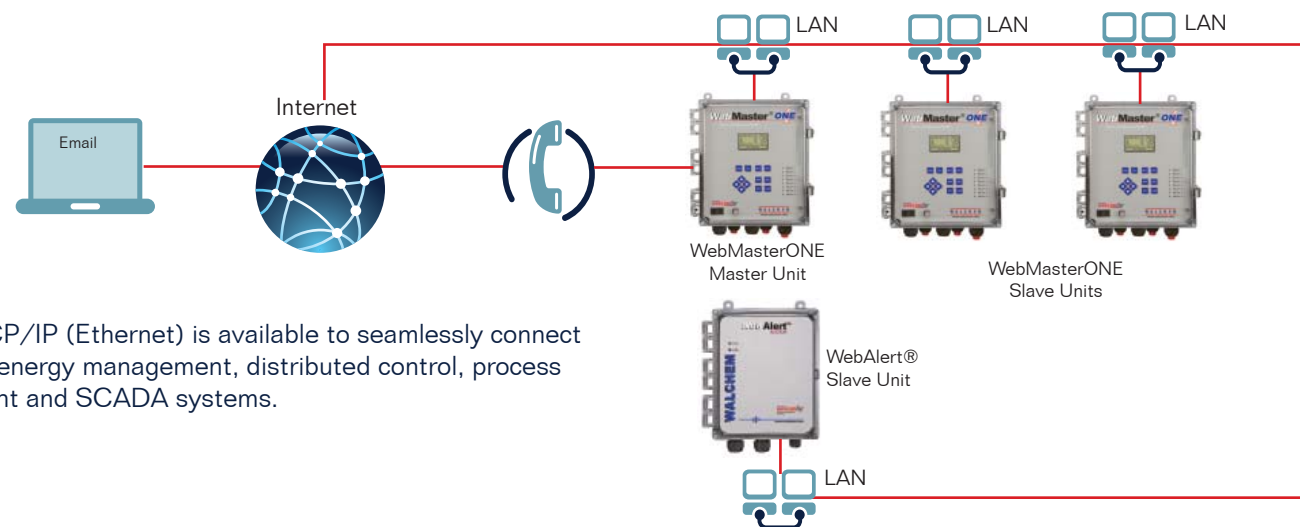
Easy to follow menus and system set-up screens make programming user friendly and intuitive. Once WebMasterONE is installed, the Start-up menu jump-starts you through the top level set-up. The Input, Output and utility menu guide you through the rest of the programming.

### ETHERNET NETWORKING

Walchem's Ethernet Networking allows you to leverage the power of the WebMasterONE communications abilities. By using the Local Area Network (LAN) or by connecting the WebMasters together via Ethernet, you can access all the controllers on the network from a single phone line. It's simple. Each controller includes Ethernet and the Master controller requires the Ethernet Networking "Master" capability. Utilizing a Master-Slave type relationship - one controller is configured to be the Master or window to all the other units (Slaves) on the network.

By utilizing the existing LAN, wiring can be minimized. The controller simply plugs into the nearest LAN connection via a standard Ethernet cable. The Master controller detects the other Walchem devices on the network and provides a single point of access.

Modbus TCP/IP (Ethernet) is available to seamlessly connect to building energy management, distributed control, process management and SCADA systems.



### INPUTS

#### Power

100-120/220-240 VAC +/-10%  
12 amp, 50/60 Hz  
Fuse 1.6A, 5 x 20mm

#### Sensors (1 standard, up to 4 optional)

Signal: +/- 1.4 VDC (isolated)  
Temperature: 1Kohm, 10 Kohm or 100 Kohm

#### Digital Inputs (6 standard, additional 6 optional)

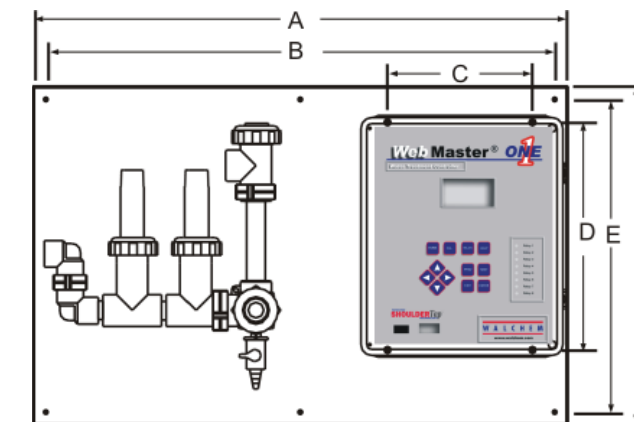
Isolated dry contact, 0-300 Hz, 1.5 msec minimum width

#### Analog (4-20 mA) Inputs (8 optional)

2 or 3 wire, internally powered by 24 VDC loop power available, 25 ohm input resistance, 1000 ohm maximum load

### MECHANICAL

Enclosure: Thermoplastic  
NEMA Rating: NEMA 4X  
Display: 64 x 128 pixel backlit LCD  
Operating Ambient Temperature: 0 to 49°C (32 to 120°F)  
Storage Temperature: -29 to 80°C (-20 to 176°F)  
Shipping Weight: Approx. 5.4kg (12 lb)



### OUTPUTS

#### Mechanical relays (8 standard)

115VAC, 10 amp resistive, 1/8 HP  
230VAC, 6 amp resistive, 1/8 HP  
May be dry contact or powered by line voltage.  
R1-R4 fused together, current not to exceed 5.5 amp  
R5-R8 fused together, current not to exceed 5.5 amp  
Only powered relays are fused.  
N.O. and N.C. contacts provided.

#### Analog (4-20 mA) Outputs (up to 4 optional)

Isolated, 500 ohm maximum load, internally powered by 24 VDC

### AGENCY CERTIFICATIONS

UL ANSI/UL 61010-1:2004, 2nd Edition\*  
CAN/CSA C22.2 No.61010-1:2004 2nd Edition\*  
CE Safety EN 61010-1 2nd Edition (2001)\*  
CE EMC EN 61326 :1998 Annex A\*

Note: For EN61000-4-6,-3 the controller met performance criteria B.

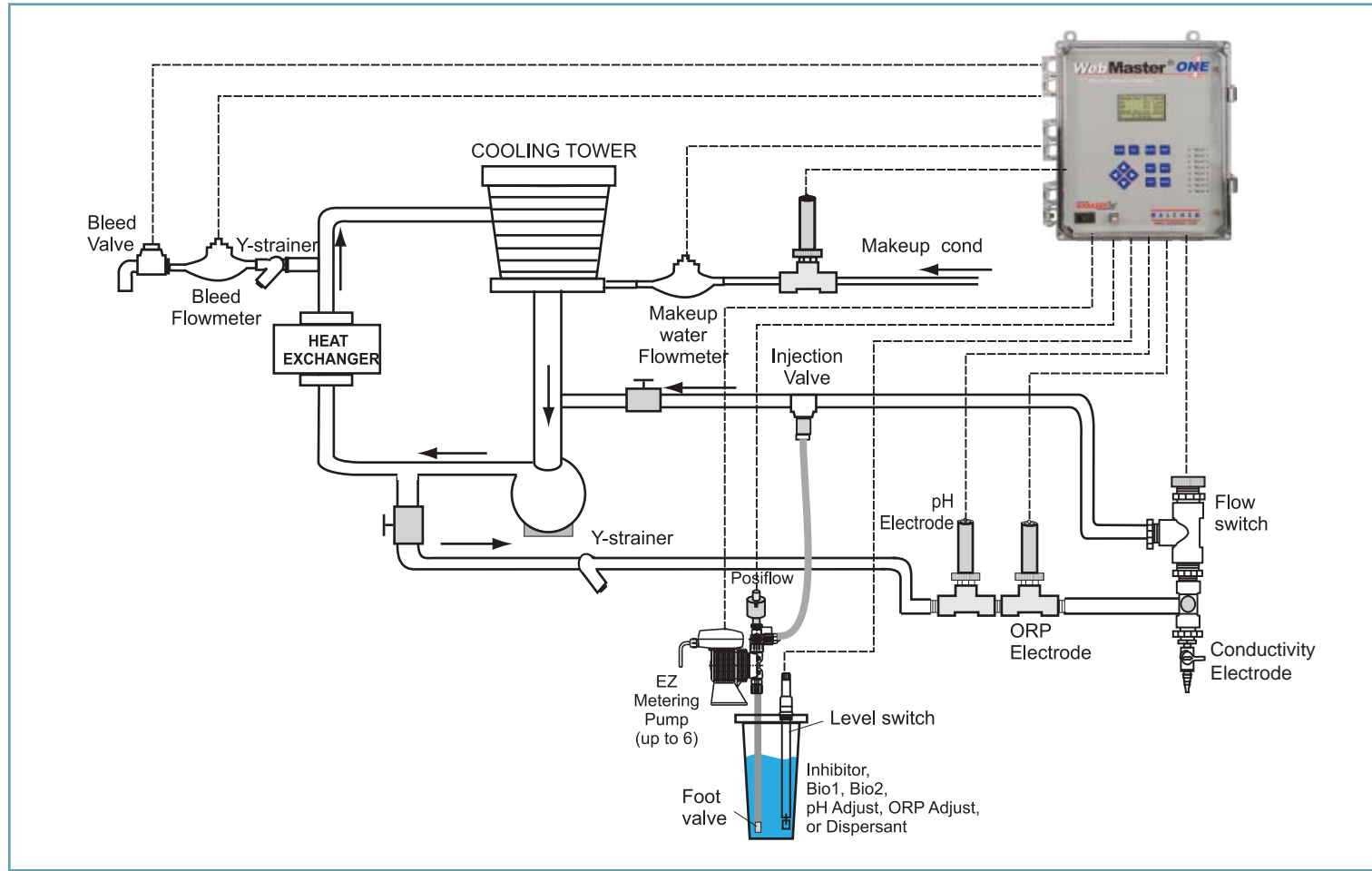
\*Class A equipment: Equipment suitable for use in establishments other than domestic, and those directly connected to a low voltage (100-240 VAC) power supply network which supplies buildings used for domestic purposes.

|   | Large Panel<br>(3 Sensors) | Small Panel<br>(1 or 2 Sensors) |
|---|----------------------------|---------------------------------|
| A | 30.0" (762 mm)             | 24.0" (610 mm)                  |
| B | 28.5" (724 mm)             | 22.5" (572 mm)                  |
| C | 8.0" (233 mm)              |                                 |
| D | 12.75" (324 mm)            |                                 |
| E | 17.5" (445 mm)             |                                 |
| F | 19.0" 483 mm)              |                                 |

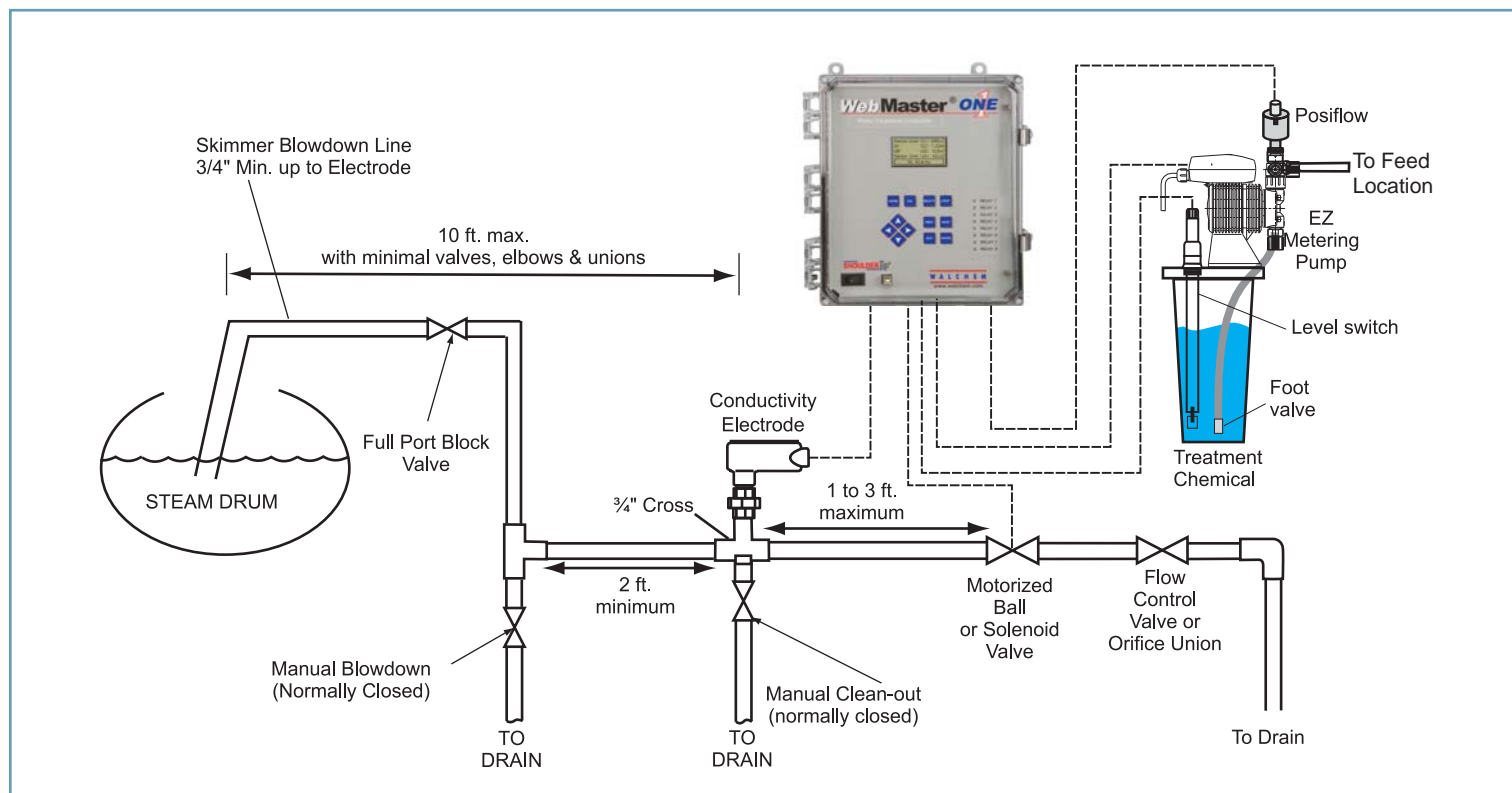
### MEASUREMENT PERFORMANCE

|                            | Range                     | Resolution   | Calibration                                |
|----------------------------|---------------------------|--------------|--|
| Contacting Conductivity    | 10 to 10,000 $\mu$ S/cm   | 1 $\mu$ S/cm | $\pm$ 50% of raw reading (scalable to ppm) |
| pH                         | -2 to 16 pH               | 0.01 pH      | Single or Dual Point                       |
| ORP                        | -1400 to 1400 mV          | 1 mV         | Single or Dual Point                       |
| Temperature                | 0 to 200°C (32 to 392°F)  | 1°C (1°F)    | Single Point                               |
| Electrodeless Conductivity | 1000 to 10,000 $\mu$ S/cm | 1 $\mu$ S/cm | Single or Dual Point (scalable to ppm)     |
| Free Chlorine              | 0 to 8 mg/l (PPM)         | 0.01 mg/l    | Single Point and Zero                      |
| Chlorine Dioxide           | 0 to 10 mg/l (PPM)        | 0.01 mg/l    | Single Point and Zero                      |

Typical Cooling Tower Installation



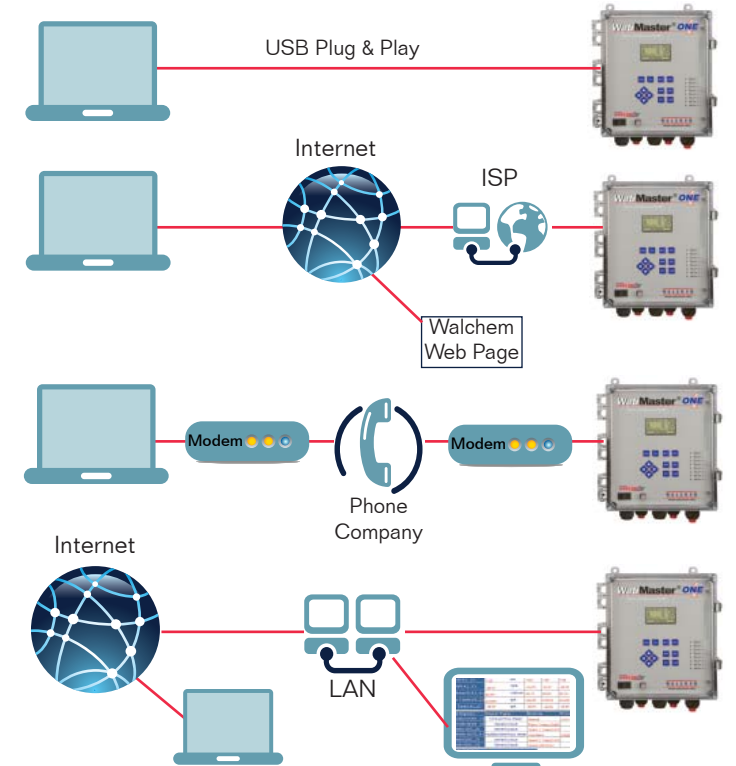
Typical Boiler Installation



Communications Overview

With an embedded web server, WebMasterONE utilizes standard TCP/IP Internet communications. Remote communications can be established with WebMasterONE via the Internet or on a direct line with modem-to-modem capability. USB Plug and Play and Ethernet are included to allow easy on-site access for plant personnel and system operators. Multiple users can access the controller simultaneously. A graduated password protection system allows users varied degrees of access from view only to full system configuration. In addition, WebMasterONE delivers a range of user-friendly information reporting tools including email notifications for datalogs, alarms and system summaries.

- » **USB Plug and Play**  
For local monitoring and reconfiguration of your WebMasterONE via Laptop or dedicated on-site PC.
- » **ShoulderTap® Internet Communications**  
For monitoring and reconfiguration of your WebMasterONE remotely via the Internet (requires landline or cellular modem card option).
- » **DirectTap Modem-to-Modem**  
For remote monitoring and reconfiguration of your WebMasterONE using traditional modem-to-modem communications (requires landline modem card option).
- » **Ethernet**  
For monitoring and reconfiguration of your WebMasterONE via Local Area Network or remotely via the Internet.



WebMasterONE® Communications

